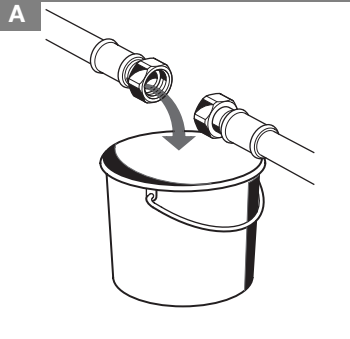
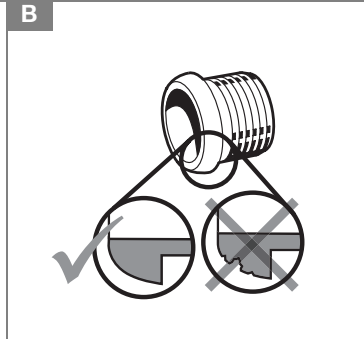
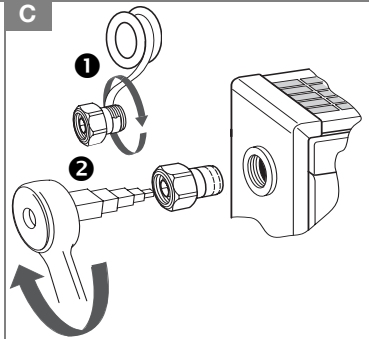
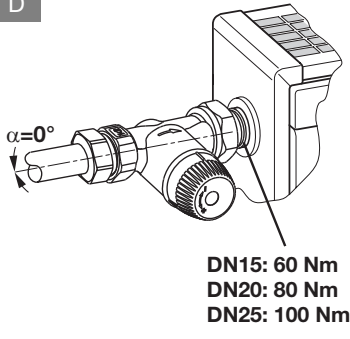
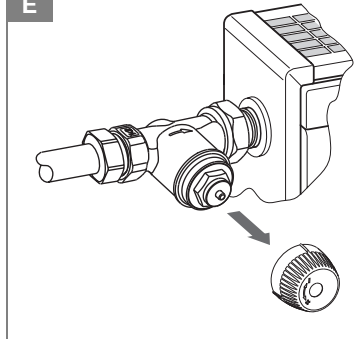


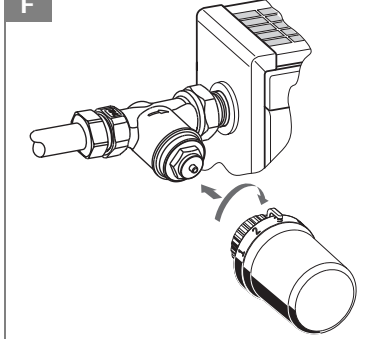
A 

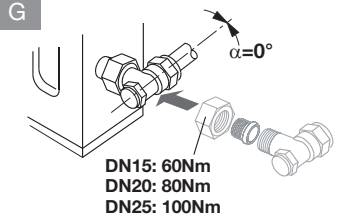
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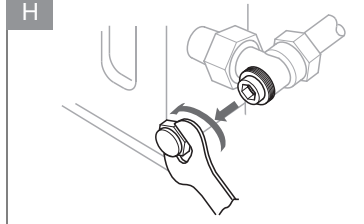
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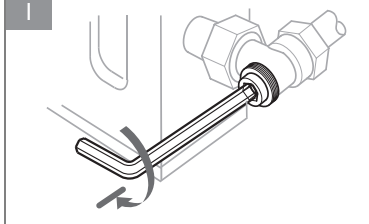
D  $\alpha=0^\circ$
DN15: 60 Nm
DN20: 80 Nm
DN25: 100 Nm

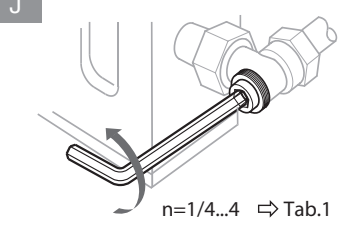
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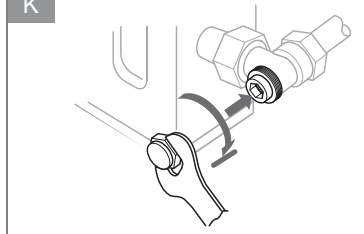
F 

G  $\alpha=0^\circ$
DN15: 60Nm
DN20: 80Nm
DN25: 100Nm

H 


I 

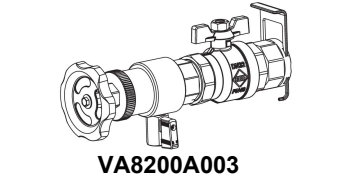
J  $n=1/4...4 \Rightarrow \text{Tab.1}$

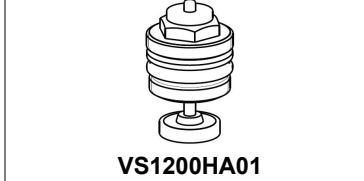
K 

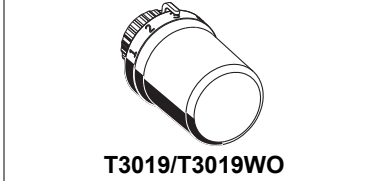
Tab. 1: kvs (V2440...A)

| n | 1/4 | 1/2 | 1 | 1 1/2 | 2 | 3 | 4 |
|-----|-----|-----|-----|-------|-----|-----|-----|
| D15 | 0.1 | 0.2 | 0.6 | 1.0 | 1.5 | 2.6 | 3.5 |
| E15 | 0.1 | 0.2 | 0.6 | 1.0 | 1.5 | 3.5 | 5.0 |
| D20 | 0.1 | 0.2 | 0.6 | 1.0 | 1.5 | 3.5 | 4.5 |
| E20 | 0.1 | 0.2 | 0.6 | 1.0 | 1.5 | 3.5 | 5.0 |
| D25 | 0.1 | 0.2 | 0.6 | 1.0 | 1.5 | 3.5 | 4.6 |



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